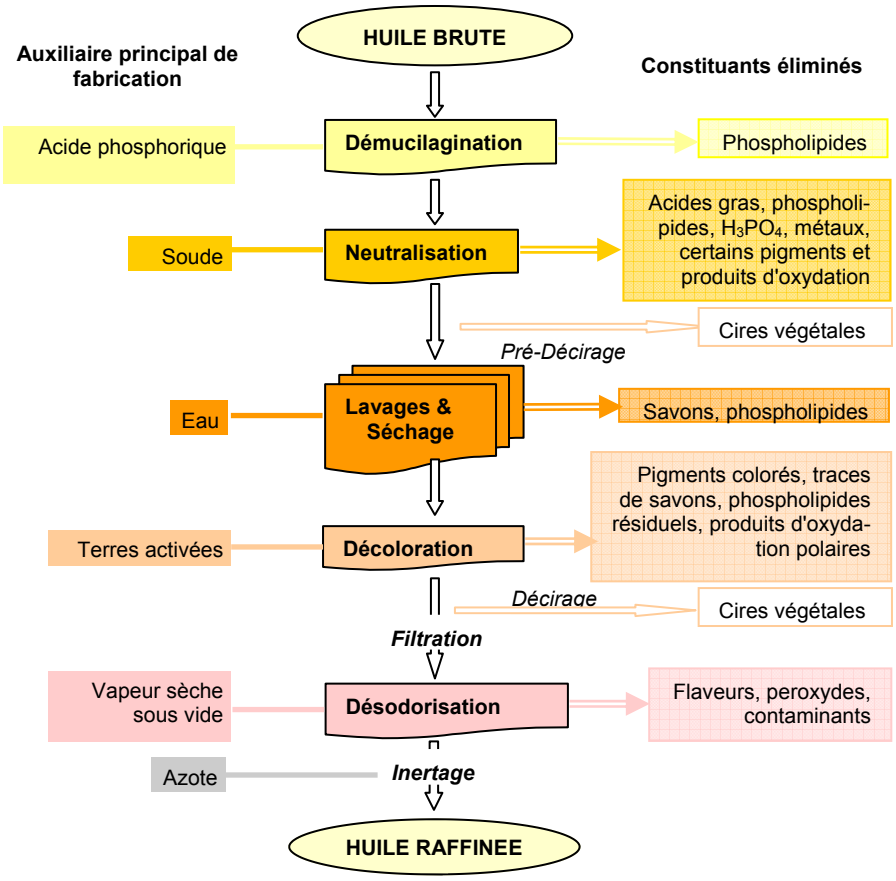LES ETAPES DU RAFFINAGE CHIMIQUE